



Dart Aerospace Ltd.
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Canada

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RB6872882
Job Sheet 202974



Part No: RB6872882

Job Qty: 1 pcs **2**

Part Name: Turbine Front Bearing Puller



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/6/19

Job Tracking No:

Due Date: 11/13/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RB6872882 Rev. G IPP Rev. A 18.09.17 New issue DP Verify DD/IPP Rev. B 19.06.28 Drawing Revision DP Verify

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/13/19	11/13/19	0.00	0.50	Small Fab - 1		MLK
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	1 pcs	11/13/19	11/13/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/13/19	11/13/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		



Container No: S230353



Part: RB6872882

Job No: 202974

Serial No/Batch: S230353

Revision: G

Inspector:

Exp Date:

Instructions:

DART Aerospace Ltd.
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CANADA
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Date: 11/09/19

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Nov 13 2019 **40**
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Packaging 3 - 3 - B4B	
Packaging 3 - 4 - B4B	
Packaging 3 - 5 - B4B	
Packaging 3 - 6 - B4B	
Packaging 3 - 7 - B4B	
Packaging 3 - 8 - B4B	
Packaging 3 - 9 - B4B	
Packaging 3 - 10 - B4B	
Packaging 3 - 11 - B4B	
Packaging 3 - 12 - B4B	
Packaging 3 - 13 - B4B	
Packaging 3 - 14 - B4B	
Packaging 3 - 15 - B4B	
Packaging 3 - 16 - B4B	
Packaging 3 - 17 - B4B	
Packaging 3 - 18 - B4B	
Packaging 3 - 19 - B4B	
Packaging 3 - 20 - B4B	
Packaging 3 - 21 - B4B	
Packaging 3 - 22 - B4B	
Packaging 3 - 23 - B4B	
Packaging 3 - 24 - B4B	
Packaging 3 - 25 - B4B	
Packaging 3 - 26 - B4B	
Packaging 3 - 27 - B4B	
Packaging 3 - 28 - B4B	
Packaging 3 - 29 - B4B	
Packaging 3 - 30 - B4B	
Packaging 3 - 31 - B4B	
Packaging 3 - 32 - B4B	
Packaging 3 - 33 - B4B	
Packaging 3 - 34 - B4B	
Packaging 3 - 35 - B4B	
Packaging 3 - 36 - B4B	

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140 QC 21 - FG	1 pcs	11/13/19	0.00 0.00	QC 21 - FG - 21
				QC 21 - FG - 70
				QC 21 - SA - 53

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Part Op 100 - Small Fab - Assemble as per drawing. See note 8, 9 and 10.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 130 - 1-The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG. 2-Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

Job BOM

62-43
18 1400-15

Part / Item	Component Name	Quantity	Operation	Container
98381A511	Dowel Pin 3/16" Dia. 1-1/8" Long	8 1/4 pcs (4 ea)	100-Small Fab - 1	4V 5113333
98381A515	Dowel Pin, Alloy Steel, 3/16" Diameter, 1-3/4" Long	2 1/4 Ea (1 ea)	100-Small Fab - 1	5111648
RB6872882-1	Adjusting Screw	2 1/4 pcs (1 ea)	100-Small Fab - 1	5199376
RB6872882-2	Adjusting Nut	2 1/4 pcs (1 ea)	100-Small Fab - 1	5119925
RB6872882-3	Finger	8 1/4 pcs (4 ea)	100-Small Fab - 1	5198103
RB6872882-5	Ring	2 1/4 pcs (1 ea)	100-Small Fab - 1	5118916
RB6872882-6	Jack Screw	2 1/4 pcs (1 ea)	100-Small Fab - 1	5120243
RB6872882-7	Body Weldment	2 1/4 pcs (1 ea)	100-Small Fab - 1	5120189
RB6872882-9	Handle Weldment	2 1/4 pcs (1 ea)	100-Small Fab - 1	5205327

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FM 138583

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	98381A511	4	15	0
	98381A515	1	20	0
	RB6872882-1	1	10	0
	RB6872882-2	1	6	0
	RB6872882-3	4	44	0
	RB6872882-5	1	6	0
	RB6872882-6	1	12	0
	RB6872882-7	1	2	0
	RB6872882-9	1	2	0
Part Specifications				
Specifications could not be found.				

Plex 11/6/19 2:43 PM dart.lacelle.linda